

XAP-S Series Compact Busway

Rated Current 250A-4000A



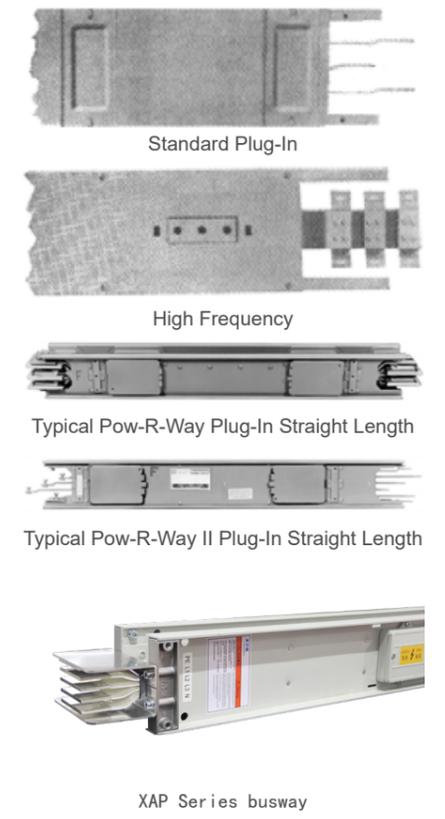
* EATON

It all began in 1911...



It was 1911 when a young entrepreneur named Joseph Eaton decided to invest in a new idea in transportation — the first gear-driven truck axle. And though we have grown considerably, both organically and by uniting some of the world's most respected names in our industry, we remain dedicated to the spirit of innovation and ideas that inspired him more than 100 years ago.

Product	1935	1940	1945	1950	1955	1960	1965	1970	1975	1980	1985	1990	1995	2000	present
Power distribution bus	[Timeline bar]														
Victory bus duct	[Timeline bar]														
Standard plug-in	[Timeline bar]														
Low impedance bus	[Timeline bar]														
Life line Unibus	[Timeline bar]														
High frequency bus	[Timeline bar]														
Cutler-Hammer BV bus	[Timeline bar]														
Current limiting bus	[Timeline bar]														
Electric utility bus	[Timeline bar]														
DC busway	[Timeline bar]														
100 ampere busway	[Timeline bar]														
Low impedance plug-in	[Timeline bar]														
Cutler-Hammer Unibus	[Timeline bar]														
H5000 feeder	[Timeline bar]														
H5000 plug-in	[Timeline bar]														
Cutler-Hammer CP2	[Timeline bar]														
Pow-R-Way	[Timeline bar]														
Pow-R-Way II	[Timeline bar]														
Cutler-Hammer CP3	[Timeline bar]														
Cutler-Hammer CP4	[Timeline bar]														
Pow-R-Way III	[Timeline bar]														





动力，因我们而不同。

✦ We make what matters work.

Today, the world runs on critical infrastructure and technology. Planes. Hospitals. Factories. Data centers. Vehicles. The electrical grid. These are things people depend on every day. And the companies behind them depend on us to help solve some of the toughest power management challenges on the planet. At Eaton, we're dedicated to improving people's lives and the environment with power management technologies that are more reliable, efficient, safe and sustainable.

EATON

Powering Business Worldwide

✦ XAP-S series Compact Busway

Adaptable busway systems for virtually any application, 250–4000A

We are a power management company made up of approximately 85,000 employees, doing business in more than 175 countries. Our energy-efficient products and services help our customers effectively manage electrical, hydraulic and mechanical power more reliably, efficiently, safely and sustainably. By giving people tools to use power more efficiently. Helping companies do business more sustainably. And by encouraging each and every employee at Eaton to think differently about our business, our communities and the positive impact we can have on the world.

Eaton's XAP series busway is the obvious choice when searching for a combination of technical performance and attractive design. Constant development of the range for over years has not only ensured economical and reliable solutions; XAP busway has evolved into an unsurpassed range able to adapt to virtually any installation.

XAP busway is an integral part of the product offering from Eaton. Complementing Eaton's range of low voltage distribution equipment to a complete selection of fused switchgear, circuit breaker systems, motor control gear and OEM products.

XAP busway system is thoroughly tested and comply fully with IEC 61439-6 . The range extends from 250--4000 A. The straightforward and highly styled design makes XAP busway easy to both install and use truly the system with style!



EATON owns state of art manufacturing system in the industry, it brings "high, precision and top" features to the products.

01

German Trumpf laser cutting and Trupunch ensures $\pm 0.1\text{mm}$ accuracy for sheet-metal parts.



02

Canadian Accurpress, German Behringer, Italian Euromac and Ameppessta sheet-metal system enables parts to achieve International high quality lever.



03

Application of Panasonic automatic welding, laser welding and automatic riveting technology highly improves production efficiency.



EATON owns independant laboratory for research and development ,which always brings customers high quality product and electricity safety.

01

Temperature rise system allows max 6300A, which ensures product performance to reach design expectation.



02

Application of dust simulation tank and water spray platform give product superior IP protection degree performance at the research stage.



03

Perform strict quality control on IQC,IPQC and OQC to secure product "Zero defection" upon ex-factory.

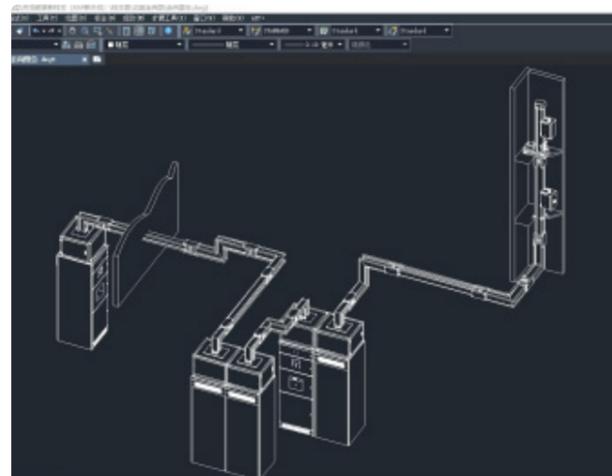




EATON always sticks to innovation research and development, pushes busway technology to safe, energy saving and intelligent direction.

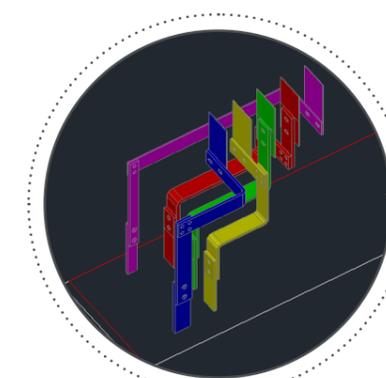
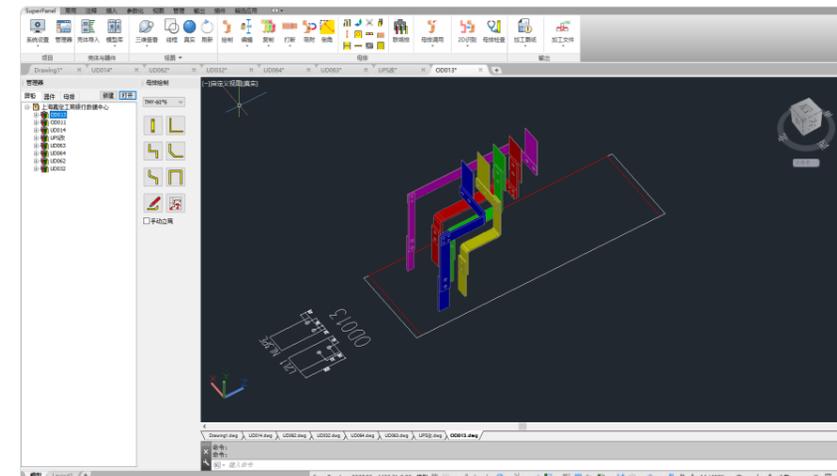
01

Advanced 3D engineering software, integrated with product features, quickly optimise the busway layout, offers first-best arrangement to the project.



02

Intelligent superpanel technology brings power to distribution system and provide customer with reliable power supply solution.



Manufacturing center sets up MES system and Intelligent factory data platform, closely butts with ERP, achieves the jump over from product manufacturing to "intelligent manufacturing".

01

MES system precisely record all the process data and makes all the manufacturing data trackable.



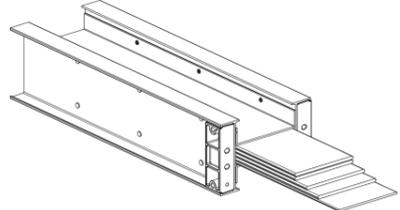
02

Intelligent factory data platform fully monitors the factory operation efficiency by statistic and analysis of all the data related with manufacturing, quality and safety.

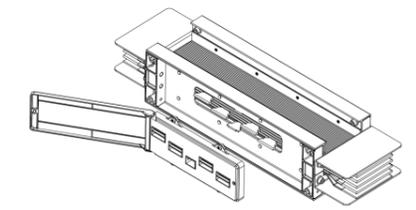


XAP-S series compact busway

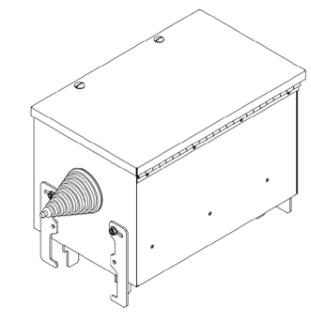
Product features



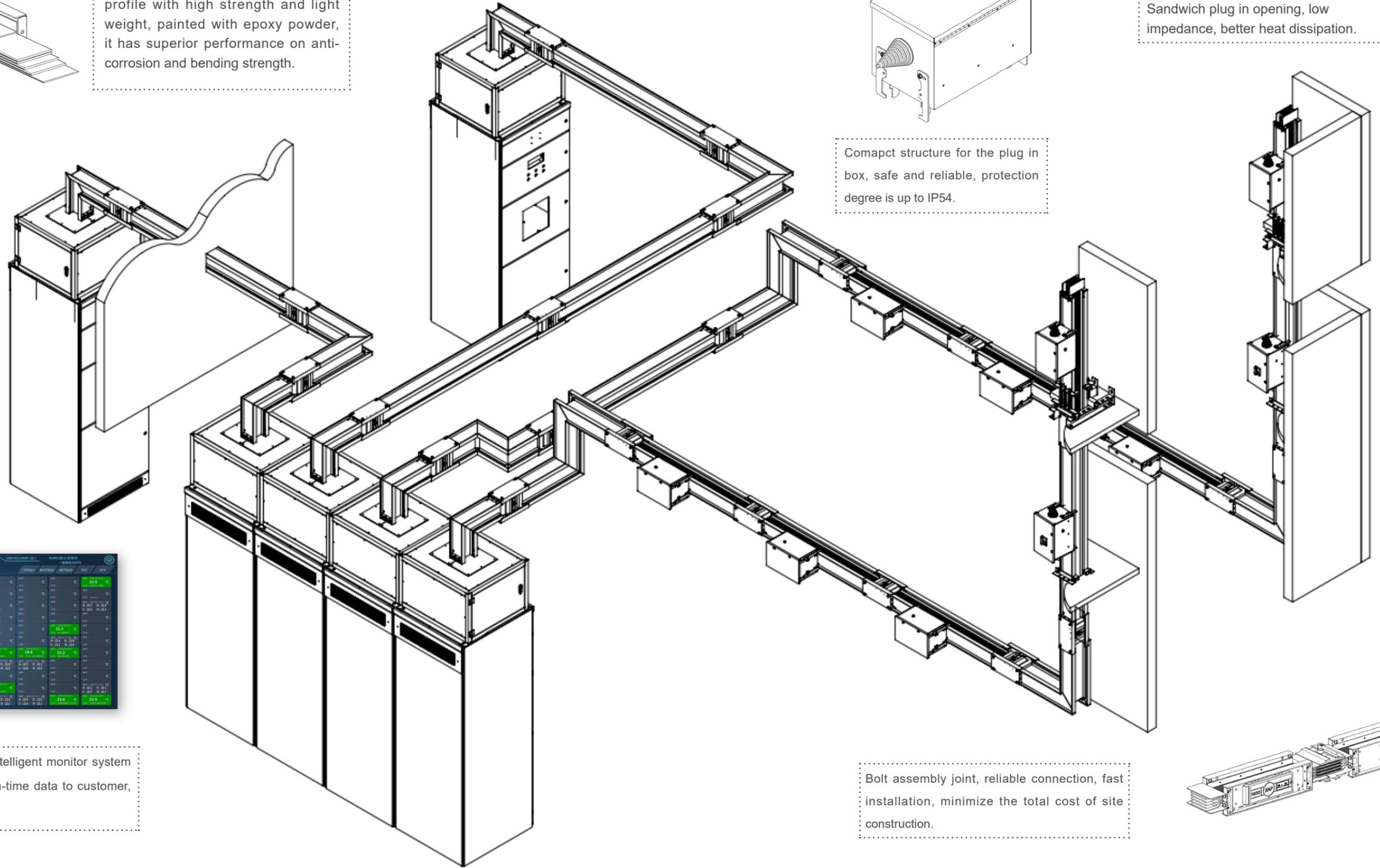
Housing is made of aluminum-alloy profile with high strength and light weight, painted with epoxy powder, it has superior performance on anti-corrosion and bending strength.



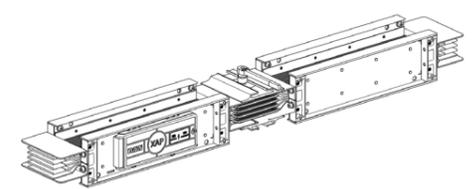
Sandwich plug in opening, low impedance, better heat dissipation.



Compact structure for the plug in box, safe and reliable, protection degree is up to IP54.



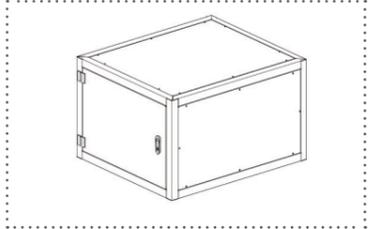
XAP-S busway is available with Intelligent monitor system and operation platform, provide on-time data to customer, secures the electricity safety.



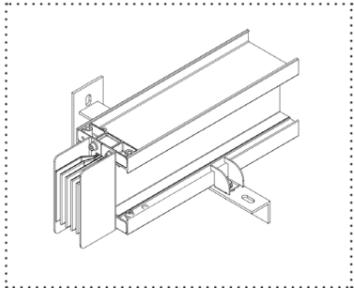
Bolt assembly joint, reliable connection, fast installation, minimize the total cost of site construction.

XAP-S series compact busway Installation accessories

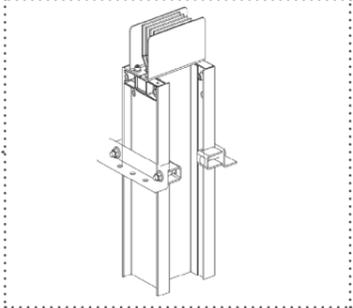
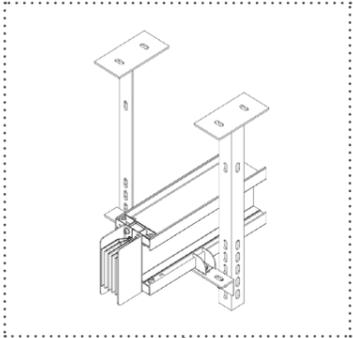
End tap box, to protect connection between busway and equipment, outline standard dimension:
L=1000mm , W=800~1000mm , H=500mm



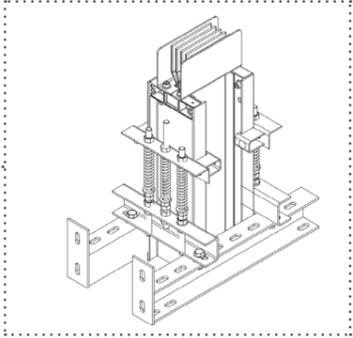
Bracket is applicable for the busway installation along the wall.



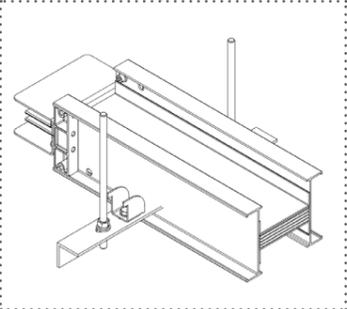
Angle steel hanger, applicable for 3200-4000A busway horizontal installation.



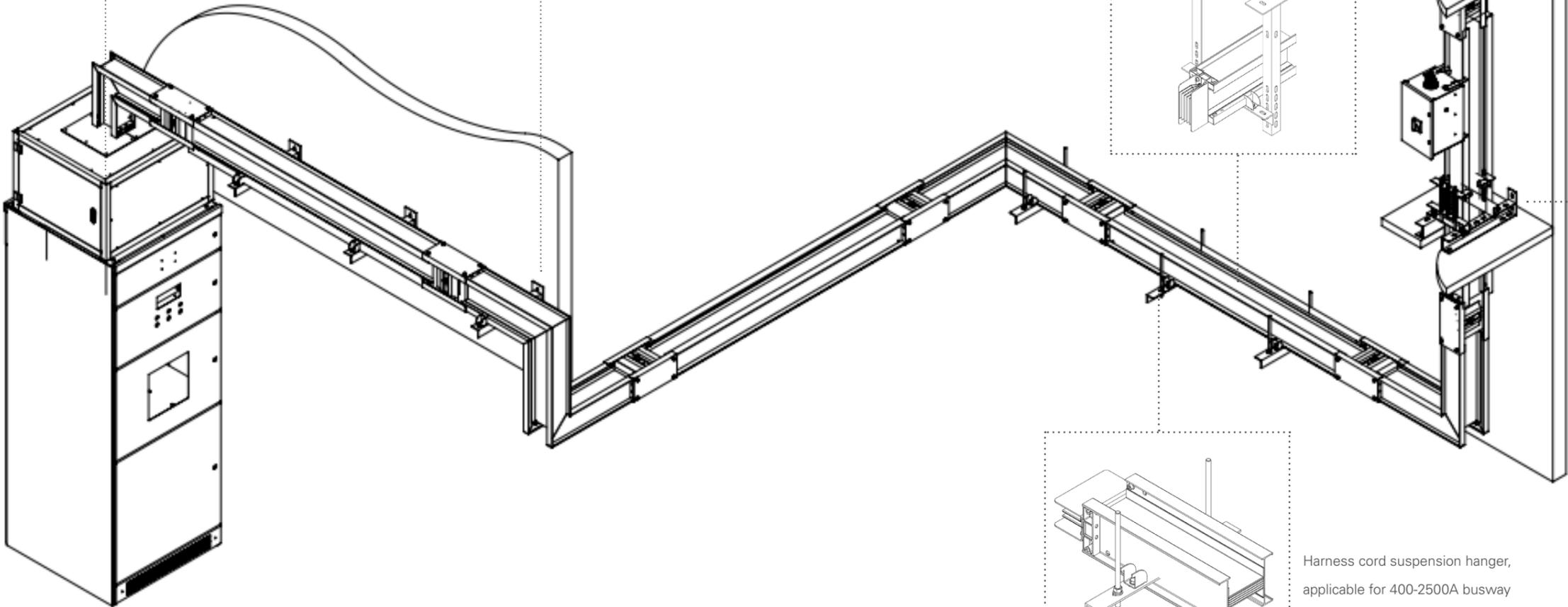
Middle fixation hanger, when the floor is 4 meters high, or equipped with plug in box, need to add fixation hanger to secure the busway installation in the vertical riser.



Spring hanger, for the application of busway penetration on the floor.



Harness cord suspension hanger, applicable for 400-2500A busway horizontal installation.



XAP-S series compact busway

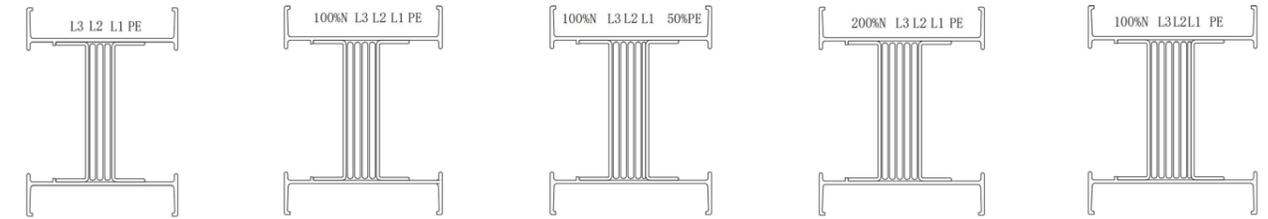
Technique data

Item	Unit	Current rating										
Rated current	A	250	400	630	800	1000	1250	1600	2000	2500	3200	4000
Standard	IEC 61439-6 2012: LV switchgear and control gear assemblies – Part 6: Busbar trunking systems (busways)											
Thrid party certificate	CQC											
System	Applicable for 3P3W, 3P4W and 3P5W system											
Frequency	Hz	50/60										
Rated operation voltage U_e	V	≤ 690 V (including tap off unit) , ≤ 1000 V (without tap off unit)										
Rated insulation voltage U_i	V	≤ 1000 V										
Rated impulse withstand voltage (U_{imp})	kV	8										
Rated short time withstand current (I_{cw})	kA	10	20	30	30	50	50	65	80	80	100	120
Rated peak short circuit current (I_{pk})	kA	21	42	63	63	105	105	143	176	176	220	264
IP	IP54/IP65											
Pollution degree												
Ambient temperature	°C	-5 ~ 40 degree, average temperature does not exceed 35 degree within 24h										
Above sea leve	m	2000										
Fire propagation features	Yes											
Housing material	Aluminum-alloy											
Housing finishing	Electric static powder spray/ Aluminum oxidation											
Conductor material	Copper											
Conductor finishing	Tin / silver plating											
Conductor resistance												
Resistance (R20)	mΩ/m	0.25	0.144	0.105	0.082	0.064	0.048	0.036	0.027	0.022	0.017	0.014
Reactance (X)	mΩ/m	0.037	0.030	0.022	0.018	0.012	0.013	0.009	0.008	0.006	0.005	0.008
Impedance (Z)	mΩ/m	0.196	0.147	0.107	0.084	0.065	0.050	0.037	0.029	0.023	0.018	0.016
Voltage drop												
Power factor 0.6	V/m	0.063	0.077	0.088	0.088	0.083	0.085	0.080	0.079	0.078	0.079	0.101
Power factor 0.7	V/m	0.070	0.085	0.097	0.098	0.092	0.093	0.088	0.086	0.086	0.086	0.106
Power factor 0.8	V/m	0.082	0.092	0.106	0.106	0.101	0.100	0.095	0.093	0.092	0.092	0.109
Power factor 0.9	V/m	0.082	0.099	0.113	0.114	0.109	0.106	0.101	0.098	0.098	0.097	0.110
Power factor 1.0	V/m	0.083	0.100	0.114	0.114	0.111	0.104	0.100	0.095	0.096	0.094	0.095

XAP-S series compact busway

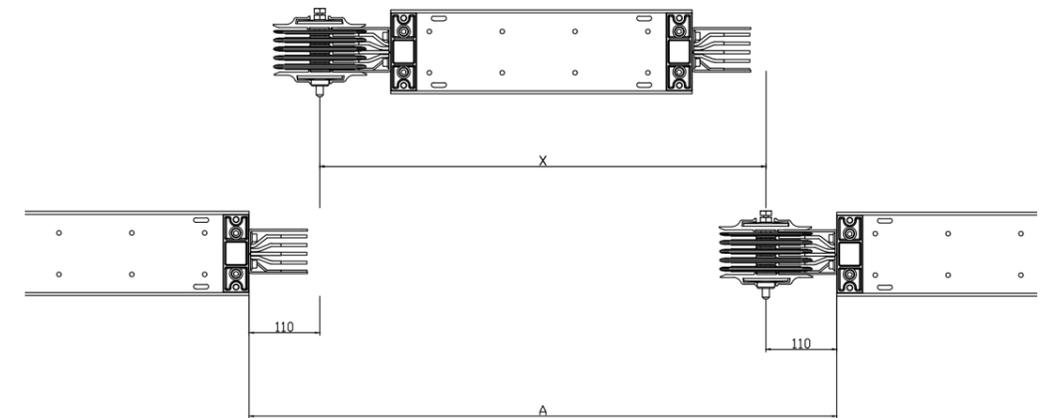
System selection

XAP-S busway is widely used in the 3P3W, 3P4W and 3P5W system.

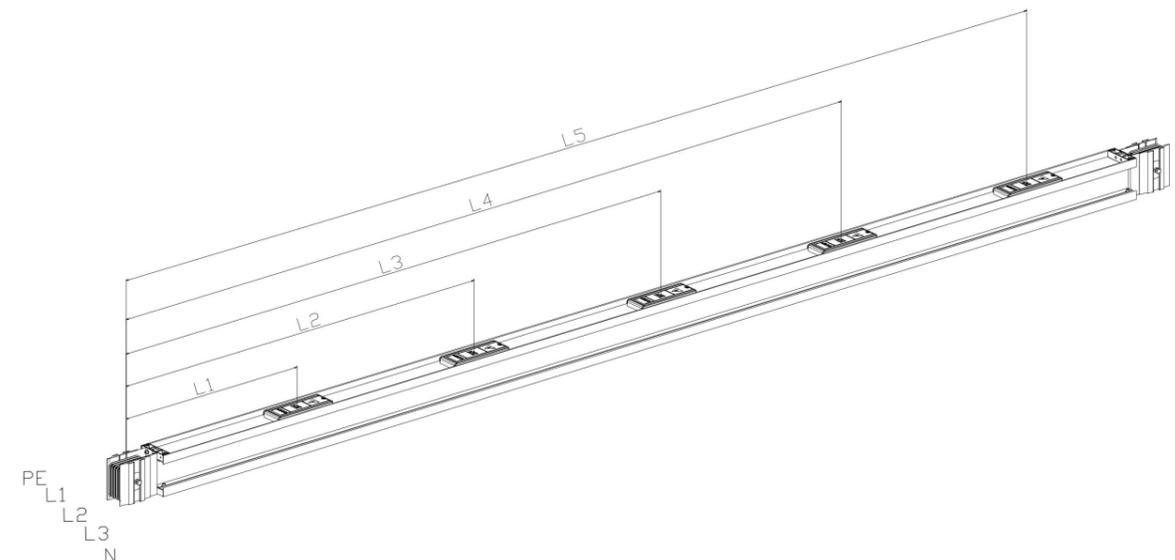


XAP-S busway length definition

Busway and functional unit length is calculated from the joint centerline, for the feeder, minimum length is 400mm, standard length is 3000mm.



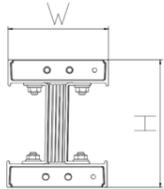
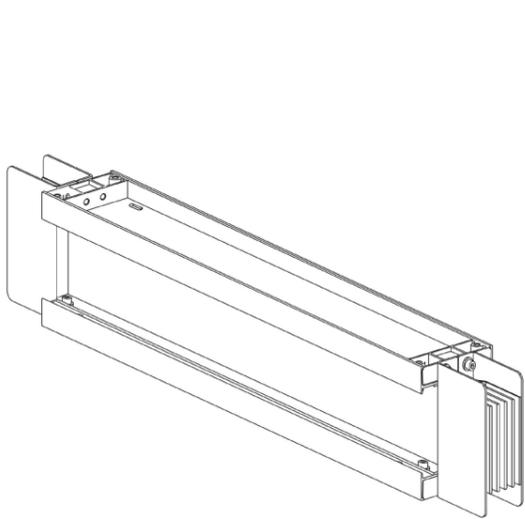
Plug in type busway, minimum length is 720mm, standard length is 3000mm, busway can be equipped with five plug in openings on each side, plug in opening dimension is marked as follows



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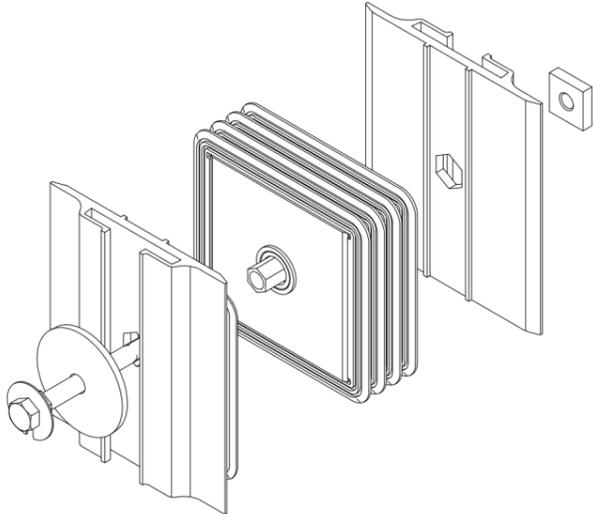
Physical data

Single deck busway



No.	Current class (A)	Dimension		Weight	
		Width W (mm)	Height H (mm)	4W (kg/m)	5w (kg/m)
1	250	116	88	8.4	8.9
2	400	116	98	9.4	10.2
3	630	116	113	11.4	12.5
4	800	116	128	13.4	14.8
5	1000	116	153	16.1	17.9
6	1250	116	183	20.1	22.5
7	1600	116	233	25.8	28.9
8	2000	116	293	33.3	37.4

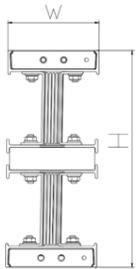
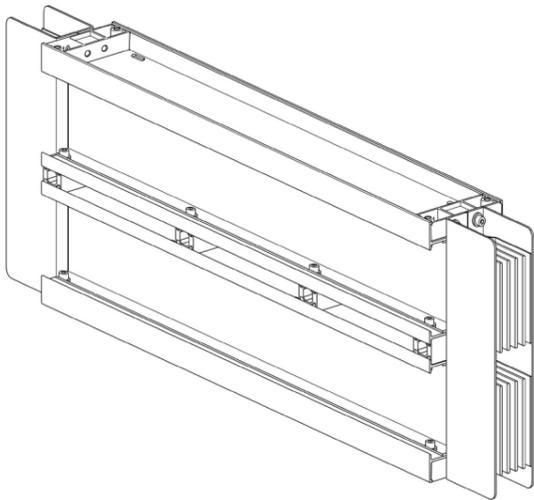
Joint



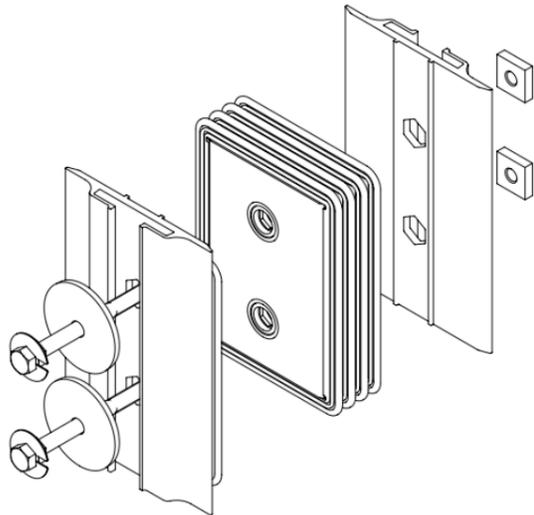
No.	Current rating(A)	Joint bolt qty
1	250	1
2	400	1
3	630	1
4	800	1
5	1000	1
6	1250	1
7	1600	1

Note: Joint double-headed bolt torque value is 68±7 Nm

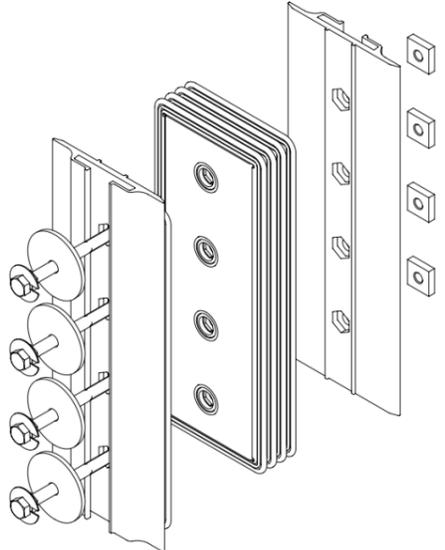
Double decks busway



No.	Current class (A)	Dimension		Weight	
		Width W (mm)	Height H (mm)	4W (kg/m)	5w (kg/m)
1	2500	116	393	45.3	50.4
2	3200	116	473	54.7	61.4
3	4000	116	573	64.1	72.3



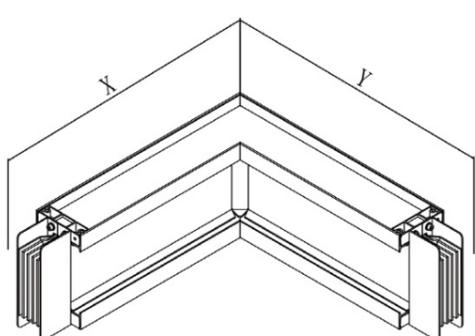
No.	Current rating(A)	Joint bolt qty
7	2000	2
8	2500	2

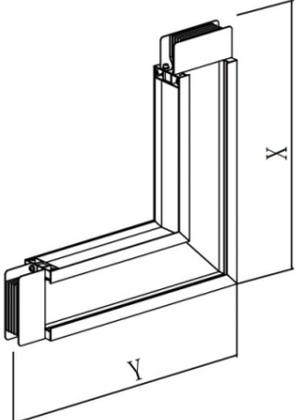


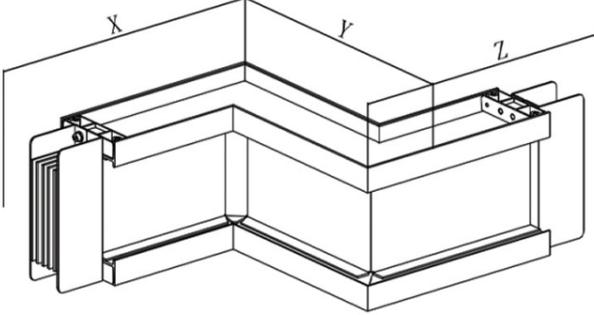
No.	Current rating(A)	Joint bolt qty
9	3200	4
10	4000	4

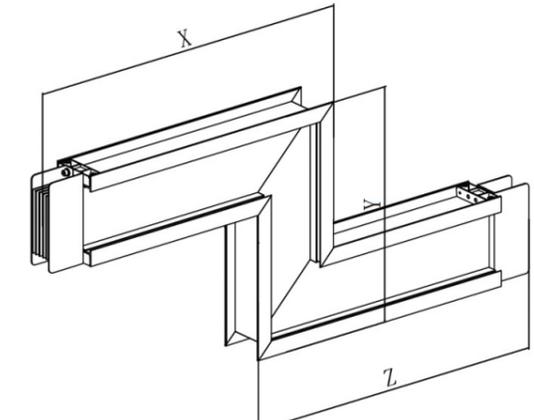
XAP-S series compact busway

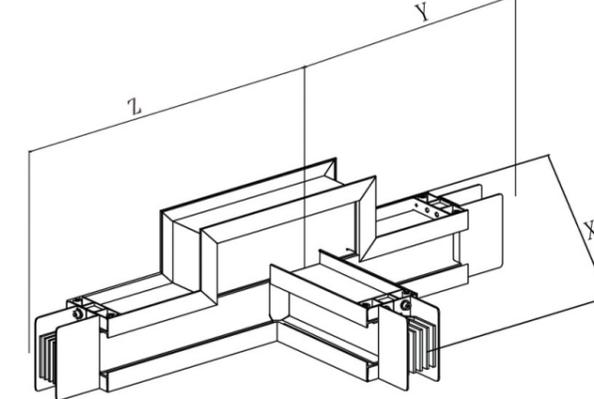
Fittings standard dimension

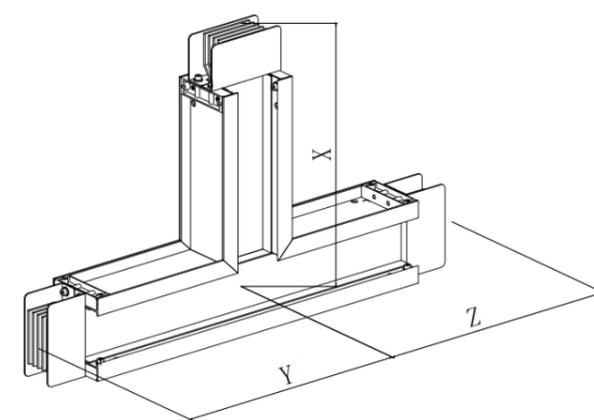
L horizontal elbow	No.	Current class	Dimension
	1	250	X=400mm Y=400mm
	2	400	X=400mm Y=400mm
	3	630	X=400mm Y=400mm
	4	800	X=400mm Y=400mm
	5	1000	X=400mm Y=400mm
	6	1250	X=400mm Y=400mm
	7	1600	X=400mm Y=400mm
	8	2000	X=400mm Y=400mm
	9	2500	X=400mm Y=400mm
	10	3200	X=400mm Y=400mm
	11	4000	X=400mm Y=400mm

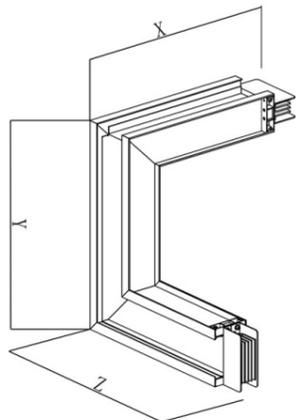
L vertical elbow	No.	Current class	Dimension
	1	250	X=400mm Y=400mm
	2	400	X=400mm Y=400mm
	3	630	X=400mm Y=400mm
	4	800	X=400mm Y=400mm
	5	1000	X=400mm Y=400mm
	6	1250	X=400mm Y=400mm
	7	1600	X=500mm Y=500mm
	8	2000	X=500mm Y=500mm
	9	2500	X=600mm Y=600mm
	10	3200	X=700mm Y=700mm
	11	4000	X=800mm Y=800mm

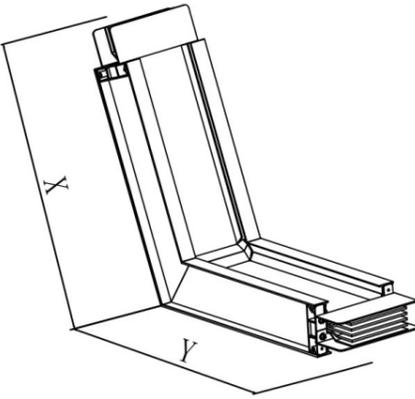
Z horizontal offset	No.	Current class	Dimension
	1	250	X=400mm Y=400mm Z=400mm
	2	400	X=400mm Y=400mm Z=400mm
	3	630	X=400mm Y=400mm Z=400mm
	4	800	X=400mm Y=400mm Z=400mm
	5	1000	X=400mm Y=400mm Z=400mm
	6	1250	X=400mm Y=400mm Z=400mm
	7	1600	X=400mm Y=400mm Z=400mm
	8	2000	X=400mm Y=400mm Z=400mm
	9	2500	X=400mm Y=400mm Z=400mm
	10	3200	X=400mm Y=400mm Z=400mm
	11	4000	X=400mm Y=400mm Z=400mm

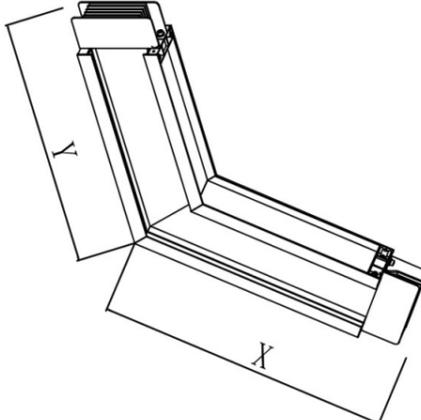
Z vertical offset	No.	Current class	Dimension
	1	250	X=400mm Y=200mm Z=400mm
	2	400A	X=400mm Y=200mm Z=400mm
	3	630A	X=400mm Y=200mm Z=400mm
	4	800A	X=400mm Y=200mm Z=400mm
	5	1000A	X=400mm Y=300mm Z=400mm
	6	1250A	X=400mm Y=300mm Z=400mm
	7	1600A	X=400mm Y=300mm Z=400mm
	8	2000A	X=500mm Y=400mm Z=500mm
	9	2500A	X=600mm Y=500mm Z=600mm
	10	3200A	X=700mm Y=500mm Z=700mm
	11	4000A	X=800mm Y=600mm Z=800mm

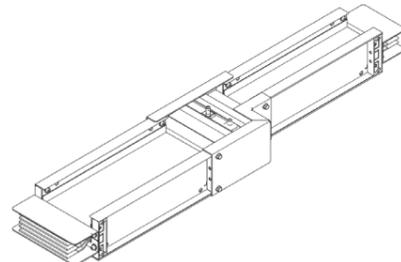
Tee horizontal offset	No.	Current class	Dimension
	1	250	X=400mm Y=400mm Z=400mm
	2	400A	X=400mm Y=400mm Z=400mm
	3	630A	X=400mm Y=400mm Z=400mm
	4	800A	X=400mm Y=400mm Z=400mm
	5	1000A	X=400mm Y=400mm Z=400mm
	6	1250A	X=400mm Y=500mm Z=500mm
	7	1600A	X=400mm Y=500mm Z=500mm
	8	2000A	X=400mm Y=700mm Z=700mm
	9	2500A	X=400mm Y=700mm Z=700mm
	10	3200A	X=400mm Y=700mm Z=700mm
	11	4000A	X=400mm Y=700mm Z=700mm

Tee vertical offset	No.	Current class	Dimension
	1	250	X=400mm Y=400mm Z=400mm
	2	400A	X=400mm Y=400mm Z=400mm
	3	630A	X=400mm Y=400mm Z=400mm
	4	800A	X=400mm Y=400mm Z=400mm
	5	1000A	X=400mm Y=400mm Z=400mm
	6	1250A	X=400mm Y=400mm Z=400mm
	7	1600A	X=500mm Y=500mm Z=500mm
	8	2000A	X=500mm Y=500mm Z=500mm
	9	2500A	X=600mm Y=600mm Z=600mm
	10	3200A	X=700mm Y=700mm Z=700mm
	11	4000A	X=800mm Y=800mm Z=800mm

Combination elbow	No.	Current class	Dimension
	1	250A	X=400mm Y=400mm Z=400mm
	2	400A	X=400mm Y=400mm Z=400mm
	3	630A	X=400mm Y=400mm Z=400mm
	4	800A	X=400mm Y=400mm Z=400mm
	5	1000A	X=400mm Y=500mm Z=400mm
	6	1250A	X=400mm Y=500mm Z=400mm
	7	1600A	X=400mm Y=500mm Z=500mm
	8	2000A	X=400mm Y=500mm Z=500mm
	9	2500A	X=400mm Y=600mm Z=600mm
	10	3200A	X=400mm Y=700mm Z=700mm
	11	4000A	X=400mm Y=700mm Z=800mm

L special vertical elbow	No.	Current class	Dimension
	1	250A	X=400mm Y=400mm
	2	400A	X=400mm Y=400mm
	3	630A	X=400mm Y=400mm
	4	800A	X=400mm Y=400mm
	5	1000A	X=400mm Y=400mm
	6	1250A	X=400mm Y=400mm
	7	1600A	X=400mm Y=400mm
	8	2000A	X=400mm Y=400mm
	9	2500A	X=400mm Y=400mm
	10	3200A	X=400mm Y=400mm
	11	4000A	X=400mm Y=400mm

L special horizontal elbow	No.	Current class	Dimension
	1	250A	X=400mm Y=400mm
	2	400A	X=400mm Y=400mm
	3	630A	X=400mm Y=400mm
	4	800A	X=400mm Y=400mm
	5	1000A	X=400mm Y=400mm
	6	1250A	X=400mm Y=400mm
	7	1600A	X=500mm Y=500mm
	8	2000A	X=500mm Y=500mm
	9	2500A	X=600mm Y=600mm
	10	3200A	X=700mm Y=700mm
	11	4000A	X=800mm Y=800mm

Reducer	Rated current before reduction (A)	Rated current after reduction(A)													
		250	400	630	800	1000	1250	1600	2000	2500	3200	4000			
	250A	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	400A	R02	-	-	-	-	-	-	-	-	-	-	-	-	-
	630A	-	R04	-	-	-	-	-	-	-	-	-	-	-	-
	800	-	R04	R06	-	-	-	-	-	-	-	-	-	-	-
	1000	-	R04	R06	R08	-	-	-	-	-	-	-	-	-	-
	1250	-	-	R06	R08	R10	-	-	-	-	-	-	-	-	-
	1600	-	-	R06	R08	R10	R12	-	-	-	-	-	-	-	-
	2000	-	-	-	R08	R10	R12	R16	-	-	-	-	-	-	-
	2500	-	-	-	-	R10	R12	R16	R20	-	-	-	-	-	-
	3200	-	-	-	-	-	R12	R16	R20	R25	-	-	-	-	-
	4000	-	-	-	-	-	-	R16	R20	R25	R32	-	-	-	-

Note: Reducer is also available to be equipped with fuse or MCCB, contact the factory for details.

Expansion joint	Standard (A)	Height (P) mm
	250	188
400	198	
630	213	
800	228	
1000	253	
1250	283	
1600	333	
2000	393	
2500	493	
3200	573	
4000	673	

Note: Expansion joint has adjustment distance of ± 40 mm, when the linear distance is 60m, need to include one set of expansion joint.

End cover	Standard (A)	(A) mm	(B) mm	(C) mm
	250	128	101	120
400	128	111	120	
630	128	126	120	
800	128	141	120	
1000	128	166	120	
1250	128	196	120	
1600	128	246	120	
2000	128	306	120	
2500	128	406	120	
3200	128	486	120	
4000	128	586	120	

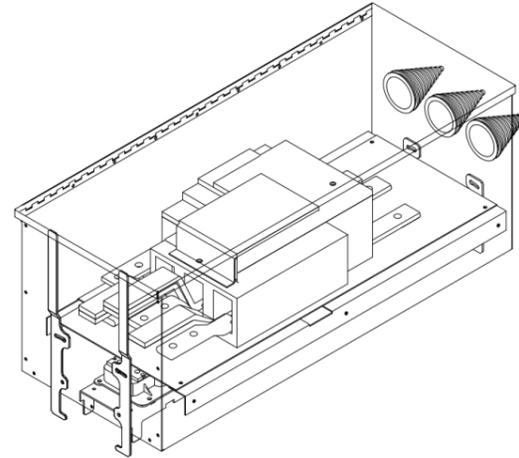
Note: End cover is the terminal part of the busway layout to protect the busway system.

Plug in box

Plug in box distributes electricity power from the busway to the load, and provides over load protection for the branch unit.

Product features

- Plug in box enclosure is made of cold-rolled steel with compact structure and high strength.
- Door panel comes with piano hinge with easy operation.
- Plug in box is equipped with fixation hook, to prevent accidental pull out with load.
- Plug in box bottom is assembled with guide plate to guarantee correct phase during the installation.
- Both T type plug jaw and busway opening stab has silver plating on the surface, which reduces the contact resistance.



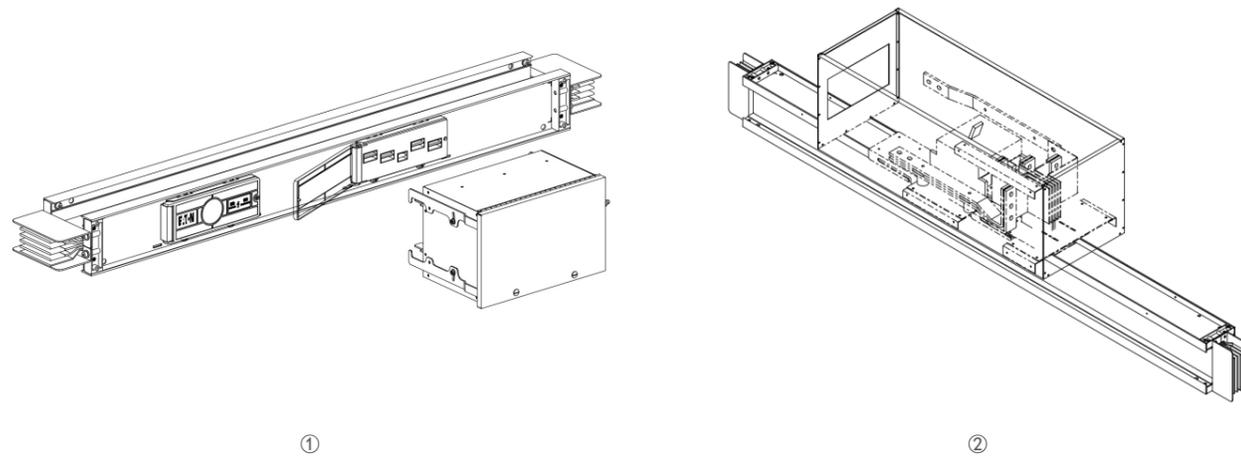
Product spec

- Plug in box includes six standard specification, they can be equipped with fuse, MCCB or any other protection component;
- MCCB can be 3 or 4 pole, with option of shunt trip, fire alarm, leakage protection and electrical operation, etc.

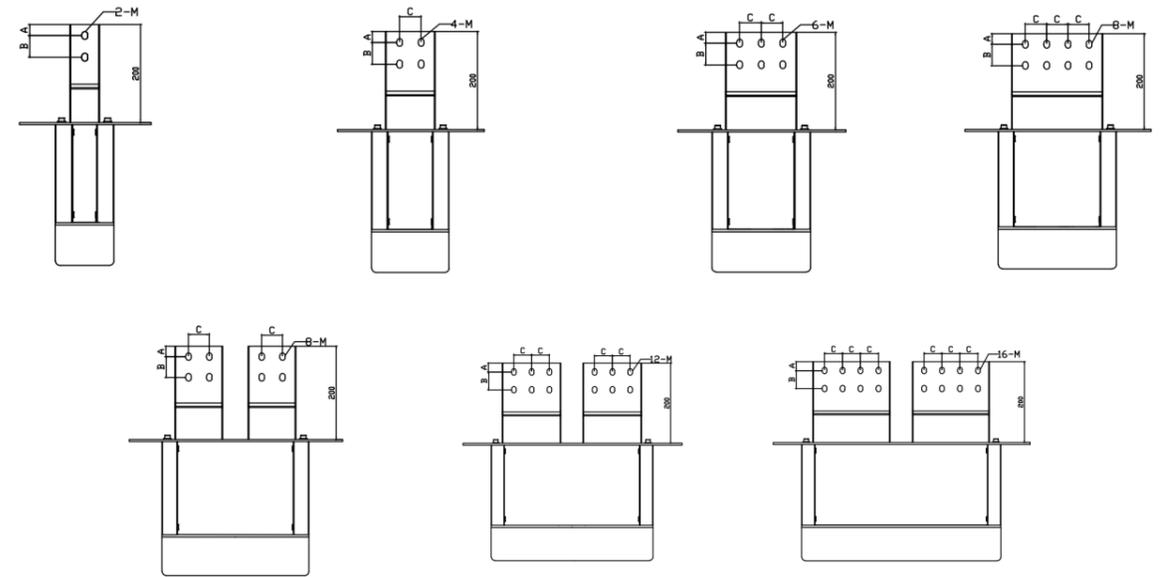
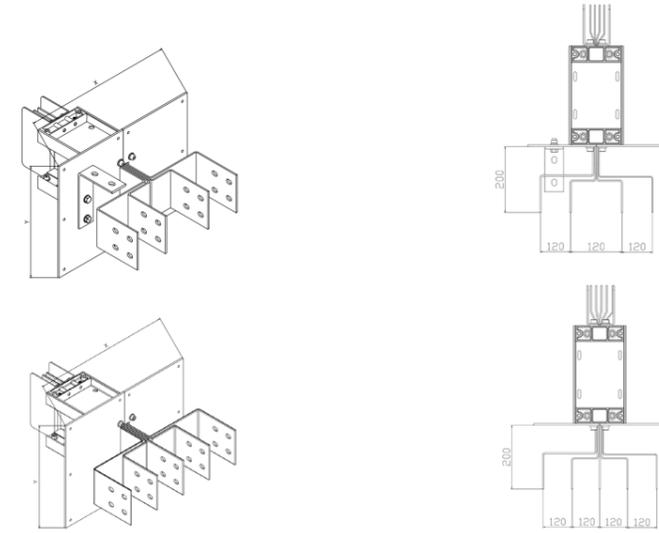
Plug in box outline standard dimension

Current rating (A)	L (mm)	W (mm)	H (mm) w/o rotary handle	H (mm) with rotary handle	Box No.	Figure
100	360	230	230	270	1	
160	400	250	250	290	2	
250	500	270	270	310	3	
400	650	310	310	350	4	
630	850	340	340	380	5	
800	1200	420	420	460	6	

Note: Above dimension indicates standard, for special design, pls contact our engineer.



XAP-S series compact busway Flanged end

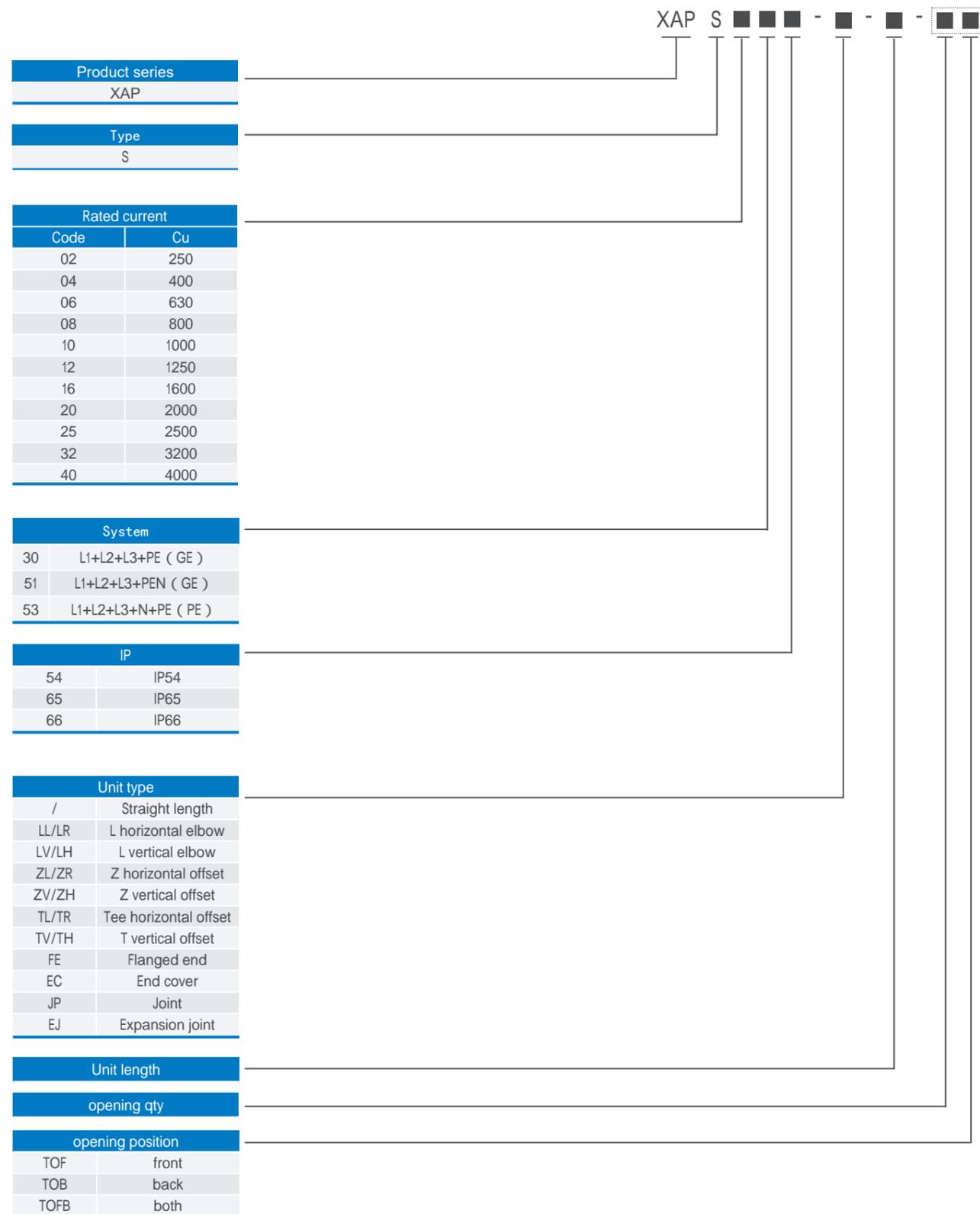


电流等级 (A)	X (mm)	Y (mm)	A (mm)	B (mm)	C (mm)	M (mm)	图示
250	530	188	25	50	/	13 X 17	
400	530	188	25	50	/	13 X 17	
630	530	203	25	50	/	13 X 17	
800	530	218	25	50	/	13 X 17	
1000	530	238	25	50	/	13 X 17	
1250	530	268	25	50	/	13 X 17	
1600	530	308	25	50	50	13 X 17	
2000	530	358	25	50	50	13 X 17	
2500	530	452	25	50	50	13 X 17	
3200	530	532	25	50	50	13 X 17	
4000	530	612	25	50	50	13 X 17	

Note: All the data above indicates standard, for special design, contact our engineer.

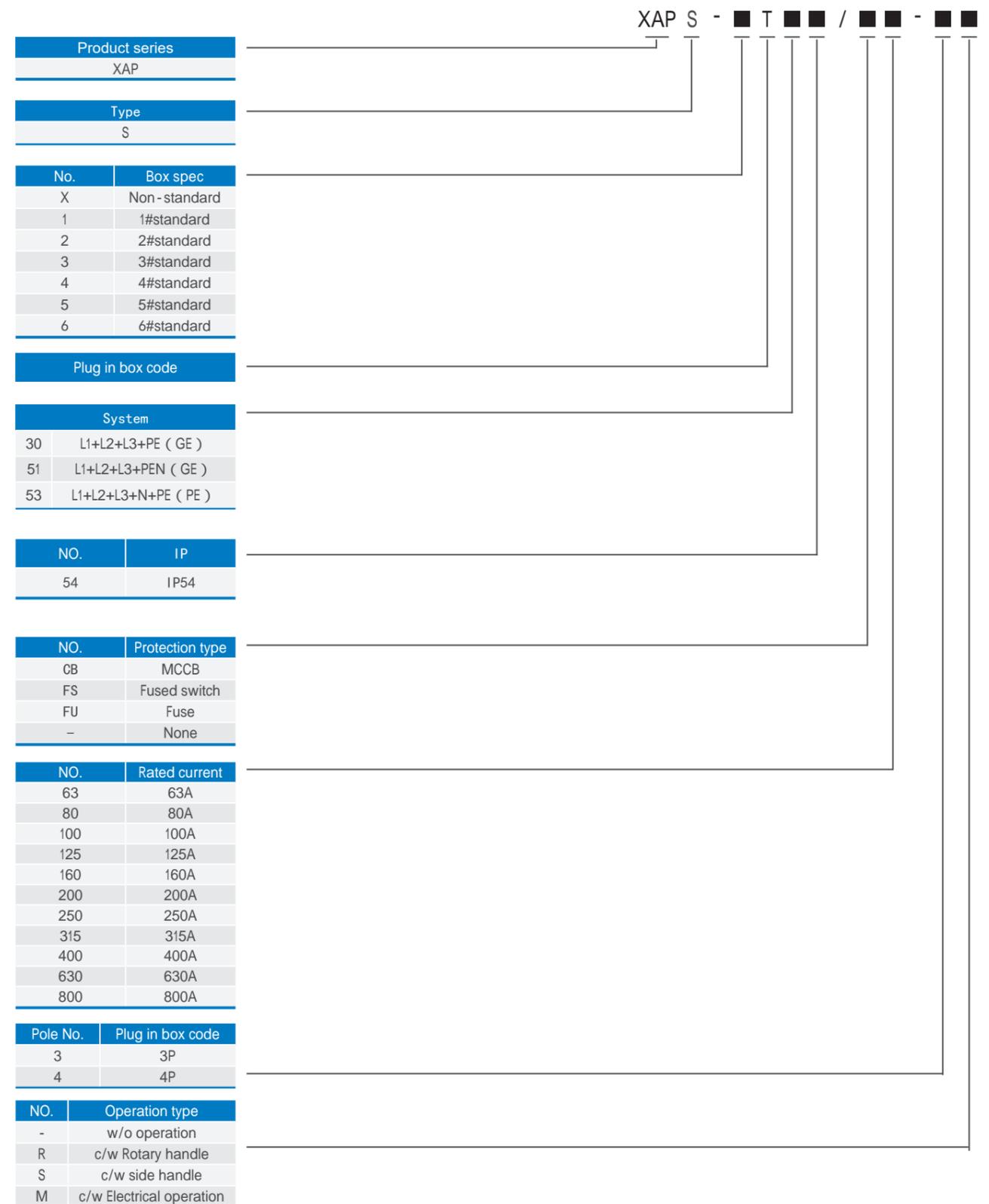
XAP-S series compact busway

Product selection



XAP-S series plug-in box

Product selection



We make what matters work. *



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